

# Pyramax 98 A Fitting Addition To The Pyramax Platform.

Your throughput applications, our innovative technology. With a smaller footprint and a big list of unique features, Pyramax® 98 offers precise, reliable thermal control that's the right fit for your business. The 98 also has the flexibility to ensure that fit stays right tomorrow with upgrade options that reduce cost-of-ownership by increasing scalability to keep pace with changing needs. Fit, flexible and future ready – That's the power of Pyramax.



- ▲ Up to 24-inch processing capability
- ▲ 350°C maximum operating temperature for lead-free operation
- Flexible platform configuration capability
- Air or nitrogen capability
- ▲ WINCON® control software

- ▲ Closed Loop Convection Control
- Industry-leading forced impingement convection technology
- Porcupine II Heating Elements
- ▲ Low nitrogen consumption
- ▲ Comprehensive warranty program



## **Ergonomic Industrial Design**

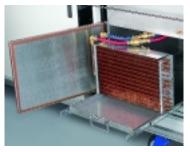
To make operation and maintenance as efficient as possible, BTU's designers have made Pyramax the most ergonomically correct reflow system available.

- ▲ Highly accessible frame construction with no obstructions to key maintenance points
- ▲ Unique sliding panel arrangement eliminates swing-out panels that obstruct aisles

# **Innovative Cooling System**

BTU's unique water-cooling design moves the cooling media away from the process chamber, where it can be easily accessed for maintenance.

- Sliding heat exchanger assembly allows easy access for maintenance
- Closed loop cooling control provides increased process control
- ▲ Cooling section features a clamshell construction



# Flux Management System

BTU's patented Flux Management System traps flux residue from the process chamber, preventing it from settling within the oven, leading to increased uptime and lower cost-of-ownership.

- ▲ Easy access to filtration and trap arrangement
- ▲ Flexible extraction locations maximize overall efficiency

## **Closed Loop Convection**

BTU's exclusive Closed Loop Convection Control provides maximum flexibility in process control.

- Side-to-side recirculation enhances temperature uniformity
- ▲ Guaranteed process repeatability, system to system, site to site
- ▲ Unmatched convection efficiency reduces zone temperature setpoints



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Conveyor speed	10-60 in/min	25-152 cm/min
Conveyor width	2-18 in	51-457 mm
Heated length	98 in	2489 mm
Heated zones (top/bottom)	7	7
Cooling length	28 in	711 mm

Cooling zones (top/bottom)	1	1
Overall system length	1 <i>7</i> 8 in	4521 mm
Overall system height	60 in	1524 mm
Overall system width	60 in	1524 mm
Voltage ranges	208-480 VAC	

 $<sup>{}^{\</sup>star}\mathsf{All}$  specifications are subject to change without notice.

## **Base Configurations**

Air Only Nitrogen Ready Nitrogen Upgradeable

#### Options

- ▲ 24-inch conveyor width
- ▲ Flat flex or fine mesh conveyor belts
- Automatic width adjust
- ▲ Integrated water supply
- Retractable center support
- ▲ Flux Management
- ▲ Dynamic gas idle
- ▲ Atmosphere sampling
- ▲ Smart product tracking (SMEMA)
- ▲ Closed Loop Convection Control
- ▲ 5kW high power heaters
- ▲ Blower monitoring
- ▲ Remote diagnostics
- ▲ Belt and rail conveyors
- ▲ UL 508A and CE Compliant

## **Customer Support**

- ▲ 24-hour, 7-day worldwide customer support
- PBET certified trainers
- Regional locations with replacement parts in-stock
- ▲ Global field offices

- Process engineering support and training
- ▲ Electronic user documentation

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