

Machine verification report

Date	2019-11-27
Start time of machine accuracy measurement	17:35:03
Test engineer	Maintenance operator
Machine type	SIPLACE
Machine ID	00014556-TA720G
SW version	10.1.203.0
Board type	ACT\ACT_1x C&P12
Conveyor lane	1
Sensor for machine accuracy measurement	SST 34 at location 2

Comment

Note

For machine capability certificate contact your service provider to perform external measurement with SIPLACE AVS .

Statistical results

CPP Head, gantry 1 SST 30	X-values [μm]	Y-values [μm]
Specification 3 sigma	40	40
Arithmetic mean	0.6	-0.7
Median	0.2	0.5
3 sigma standard deviation	20.25	18.82
Cm	1.98	2.13
Cmk	1.95	2.09

Machine verification report

Date	2019-11-27
Start time of machine accuracy measurement	17:50:51
Test engineer	Maintenance operator
Machine type	SIPLACE
Machine ID	00014556-TA720G
SW version	10.1.203.0
Board type	ACT\ACT_1x C&P12
Conveyor lane	1
Sensor for machine accuracy measurement	SST 34 at location 2

Comment

Note

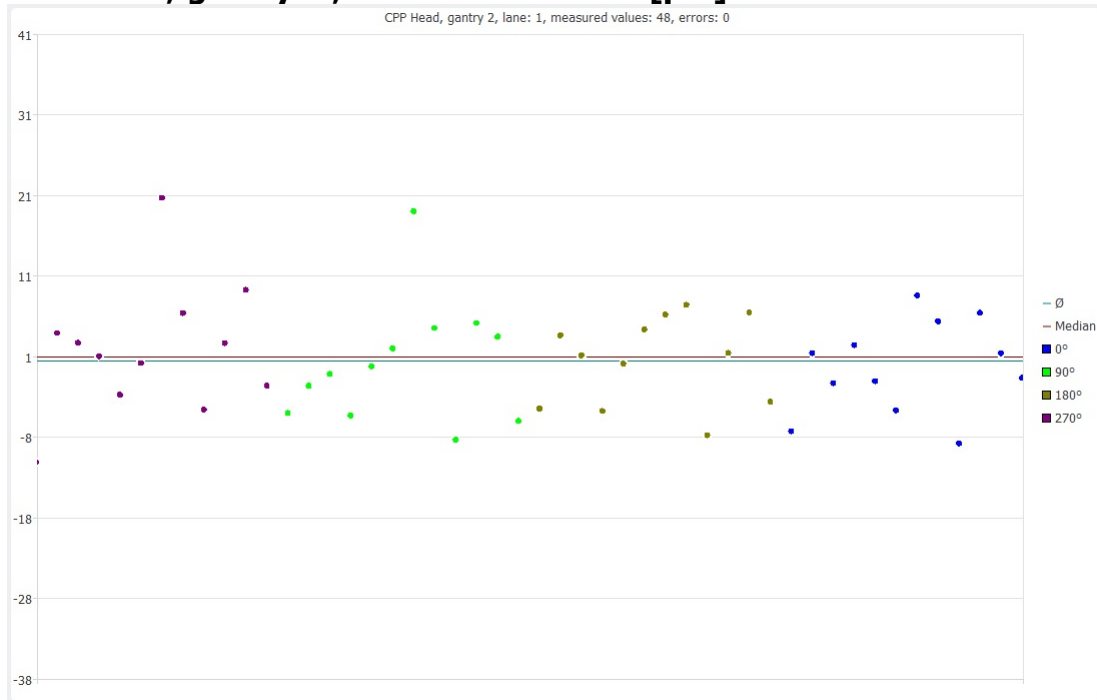
For machine capability certificate contact your service provider to perform external measurement with SIPLACE AVS .

Statistical results

CPP Head, gantry 2 SST 30	X-values [μm]	Y-values [μm]
Specification 3 sigma	40	40
Arithmetic mean	0.8	-0.5
Median	1.3	-0.5
3 sigma standard deviation	20.10	15.07
Cm	1.99	2.65
Cmk	1.95	2.62

Diagrams

CPP Head, gantry 2 , SST 30 - X-values [μm]



CPP Head, gantry 2 , SST 30 - Y-values [μm]

