

TK1237 - Toshiba IS2200DF-200A Injection Molding Machine (2008)

Model: IS2200DF-200A Injection Molding Machine

SKU:

Year: 2008



Description:

TOSHIBA IS2200DF-200A Injection Molding Machine (2008)

Make: Toshiba

Model: IS2200DF-200A

Year: 2008

Serial #: 826506

Hydraulic or Electric: Hydraulic

Total Shots: 1,473,925

Total Hrs: 34,342

Controls: INJECTOVISOR V21

Made in Japan

Unit's specifications:

Tonnage:

2200 STD Tons

Clamping:

Mold opening Force (kN): 1610

Stroke (mm): 2,600

Plate:

Distance between tie bars (mm): W - 1,800, H - 1,600

Daylight (mm): 2700~3500

Platen dims - WxH (mm): 2450x2250

Mold thickness (mm): 900~1700

Locator ring diameter (mm): 127

Nozzle:

Radio (inch): 3/4

Screw:

Diameter (mm): 140

Shot weight (g): 10,890

Shot weight (lbm): 24.0

Max injection pressure (kgf/cm²): 1,733.5

Speed (RPM): 90

Plasticizing Capacity - PS (Kg/hr): 690.00

Injection rate (cm³/sec): 1370

Ejection:

Stroke (mm): 350

Force (kg-f): 68525

Force (tons): 69

Utilized oil Quantity (L): 3700

Core-Pull: Yes

Clamp Style: Lock Nuts system

Power Specifications: 480 VAC, 3 Phase, 60 Hz

Dimensions: 13.5m x 4m x 3.6m

Weight: 150 TONS

