

## TK782 - Toshiba ISGT950WV10-81B Injection Molding Machine (1998)

Model: ISGT950WV10-81B Injection Molding Machine

SKU:

Year: 1998



### Description:

#### Toshiba ISGT950WV10-81B (1998) Injection Molding Machine

Brand: Toshiba

Model: ISGT950WV10-81B

Year: 1998

Serial: 827401

Hydraulic or Electric: Hydraulic

Hours worked: 38083

Shot count: 1969624

Upgraded controller: V10

ANSI Compliant: Yes

### Machine Specifications:

Tonnage: 950 tons

Shot size: 213oz or 1640gms

Mold opening force: 634 kN  
Clamp Style: Ram  
Clamping force: 8330kN  
Clamp stroke: 1750 mm  
Distance between tie bars: 1265mm x 1265 mm  
Platen dimensions (Height x Width): 1735mm x 1735mm  
Ejecting force: 242mm  
Ejector stroke: 200 mm  
Core-Pull: Yes  
Screw diameter: 105mm  
Material Ran: Polycarbon  
Power specifications: 480V  
Hydraulic Knockout: Yes  
Injection volume calculated: 4320 cm<sup>3</sup>  
Injection pressure: 183 MPa  
Injection rate: 1010 Cm<sup>3</sup>/s  
Barrel code: (STD)  
Plasticize capacity: 490Kg/h  
Machine Weight: 42.5 ton  
Dimensions (L x W x H): 9.5m X 2.9m X 2.5m

